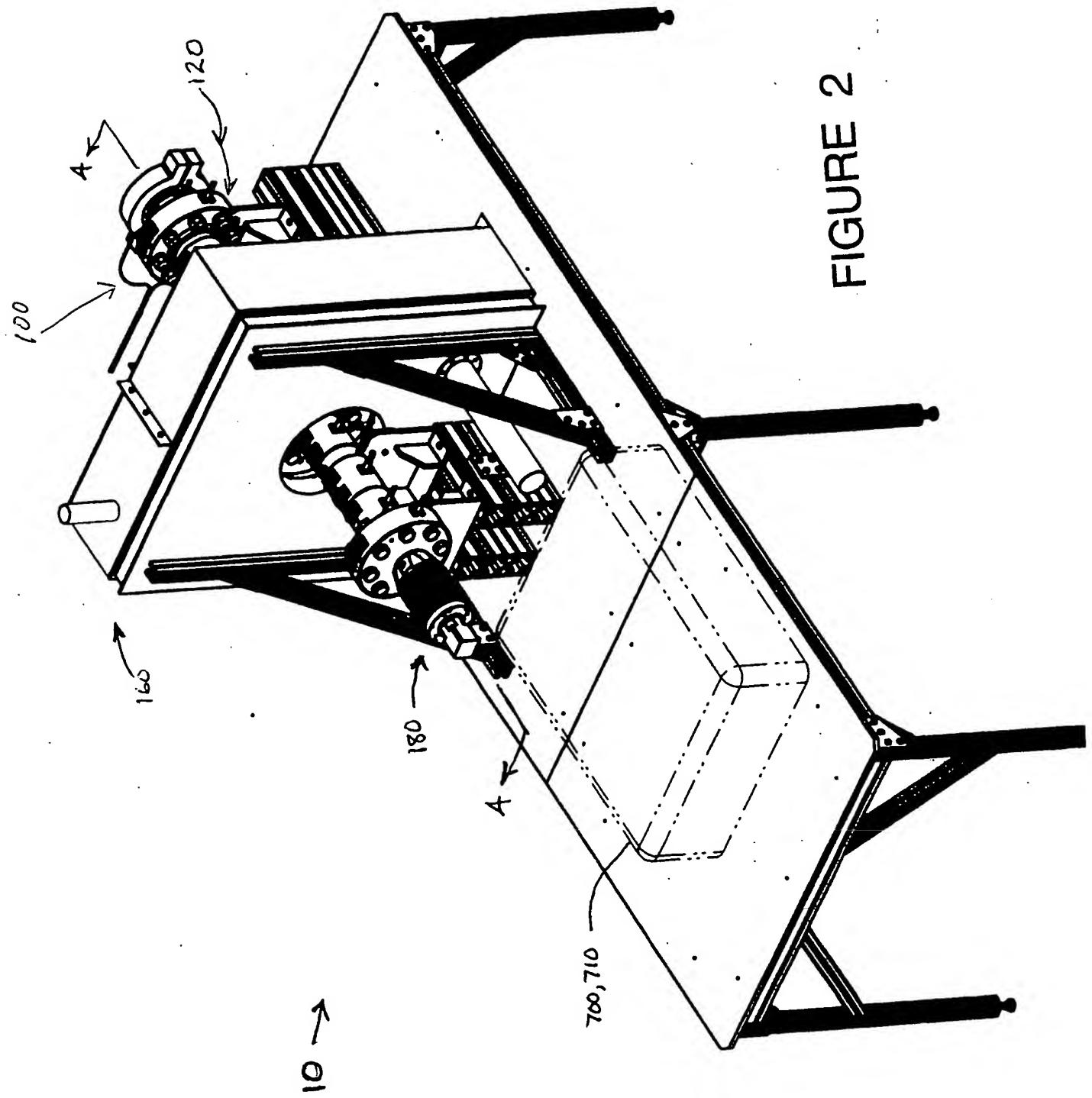


FIGURE 1



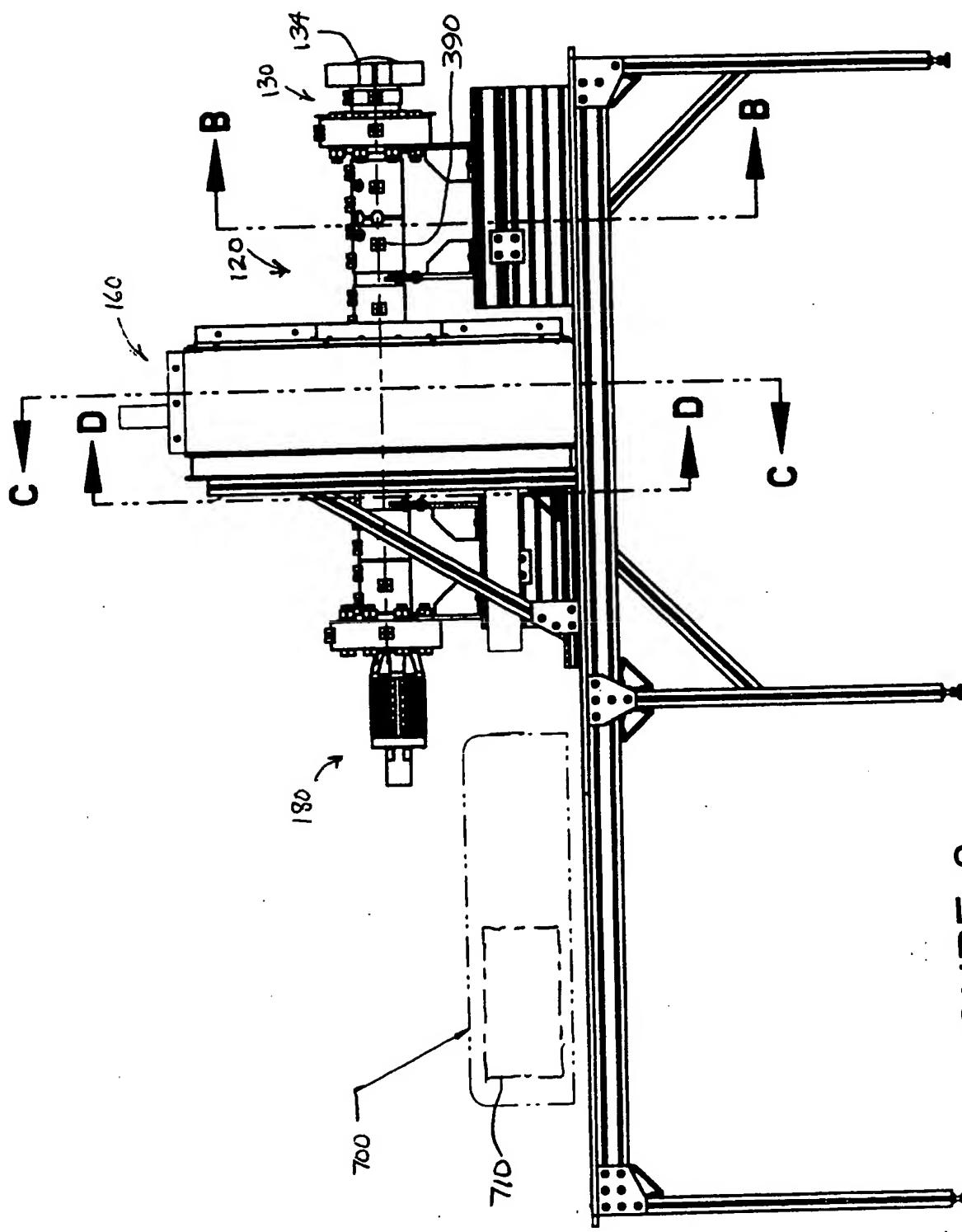
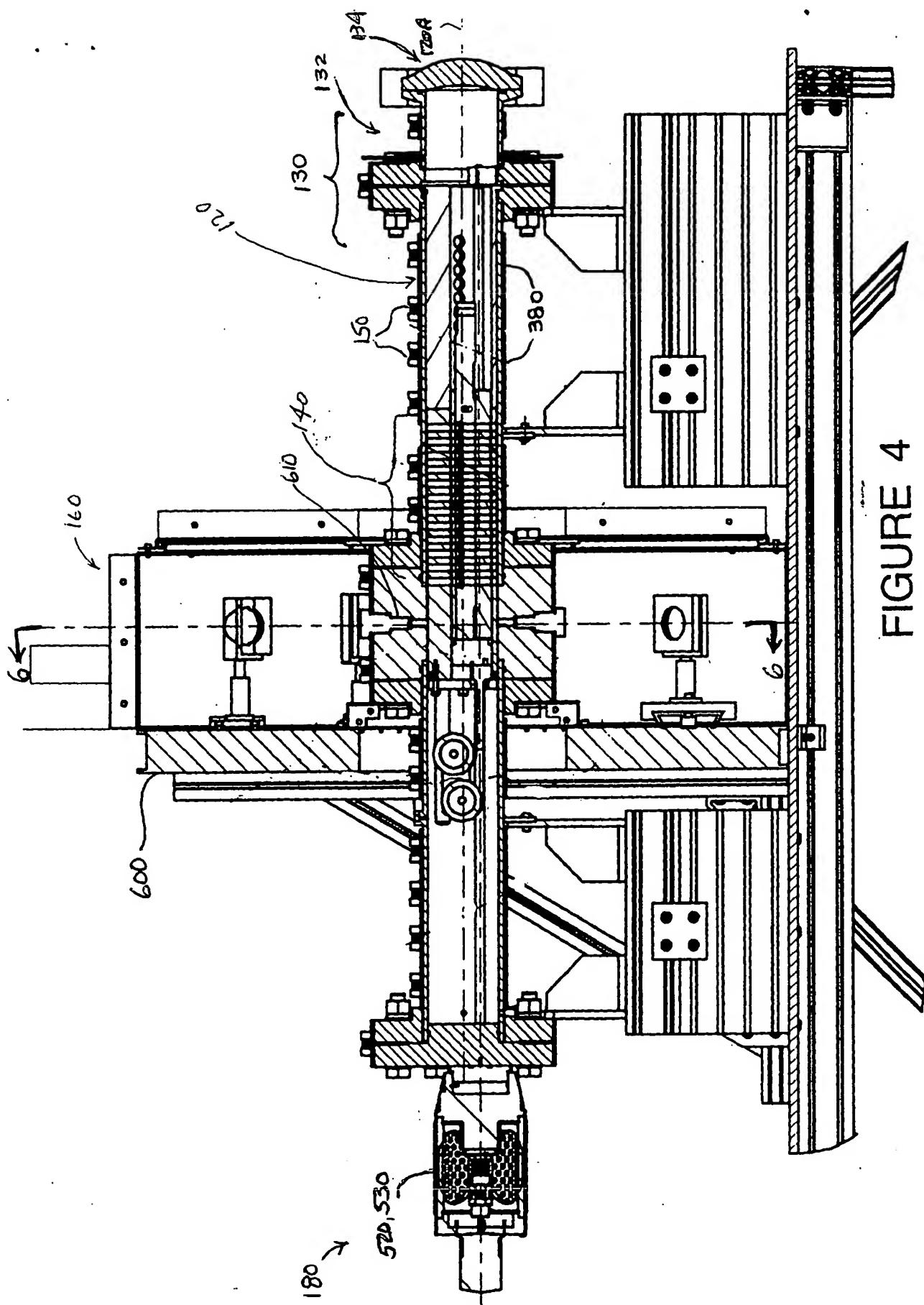


FIGURE 3

FIGURE 4



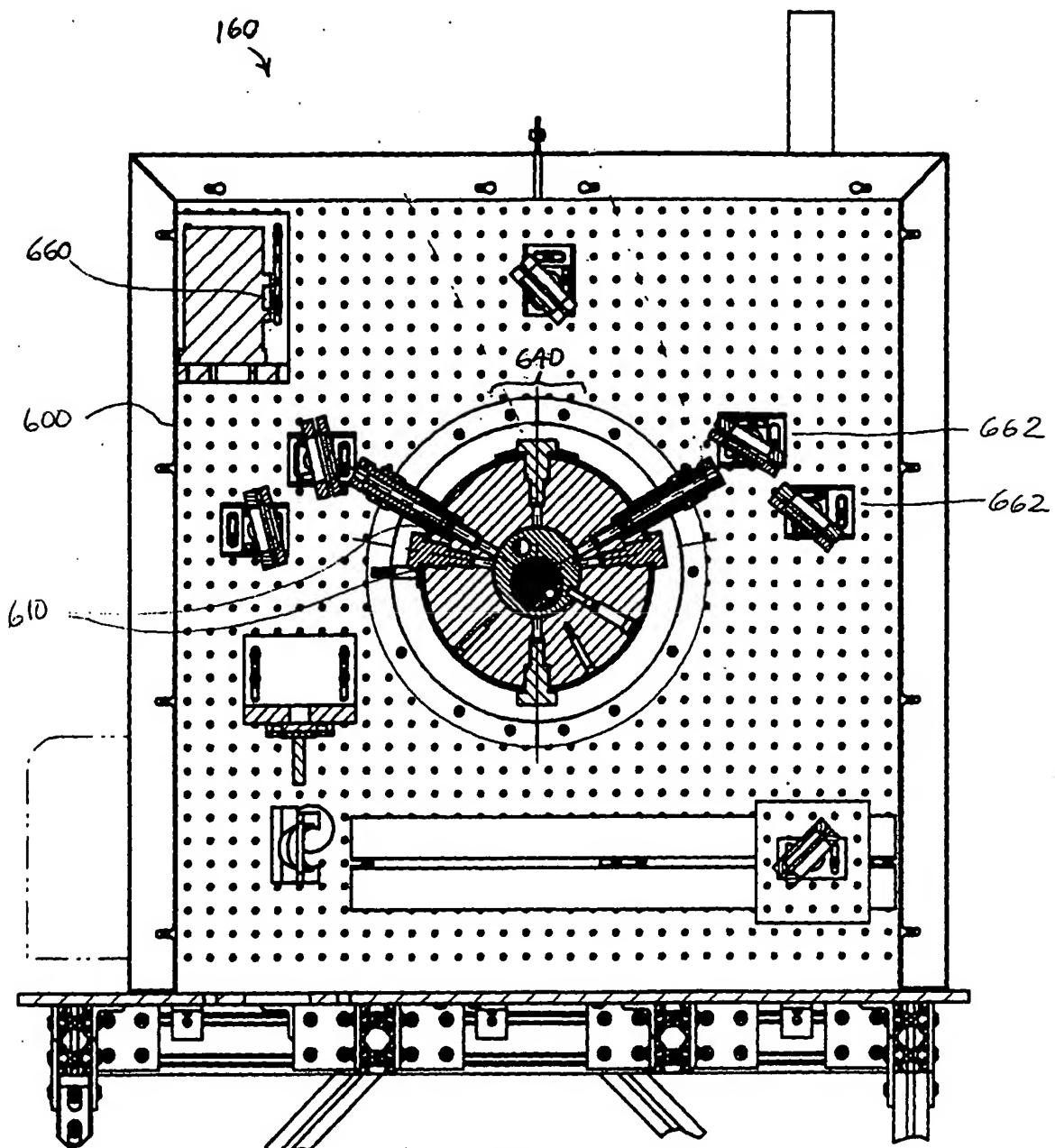


FIGURE 5

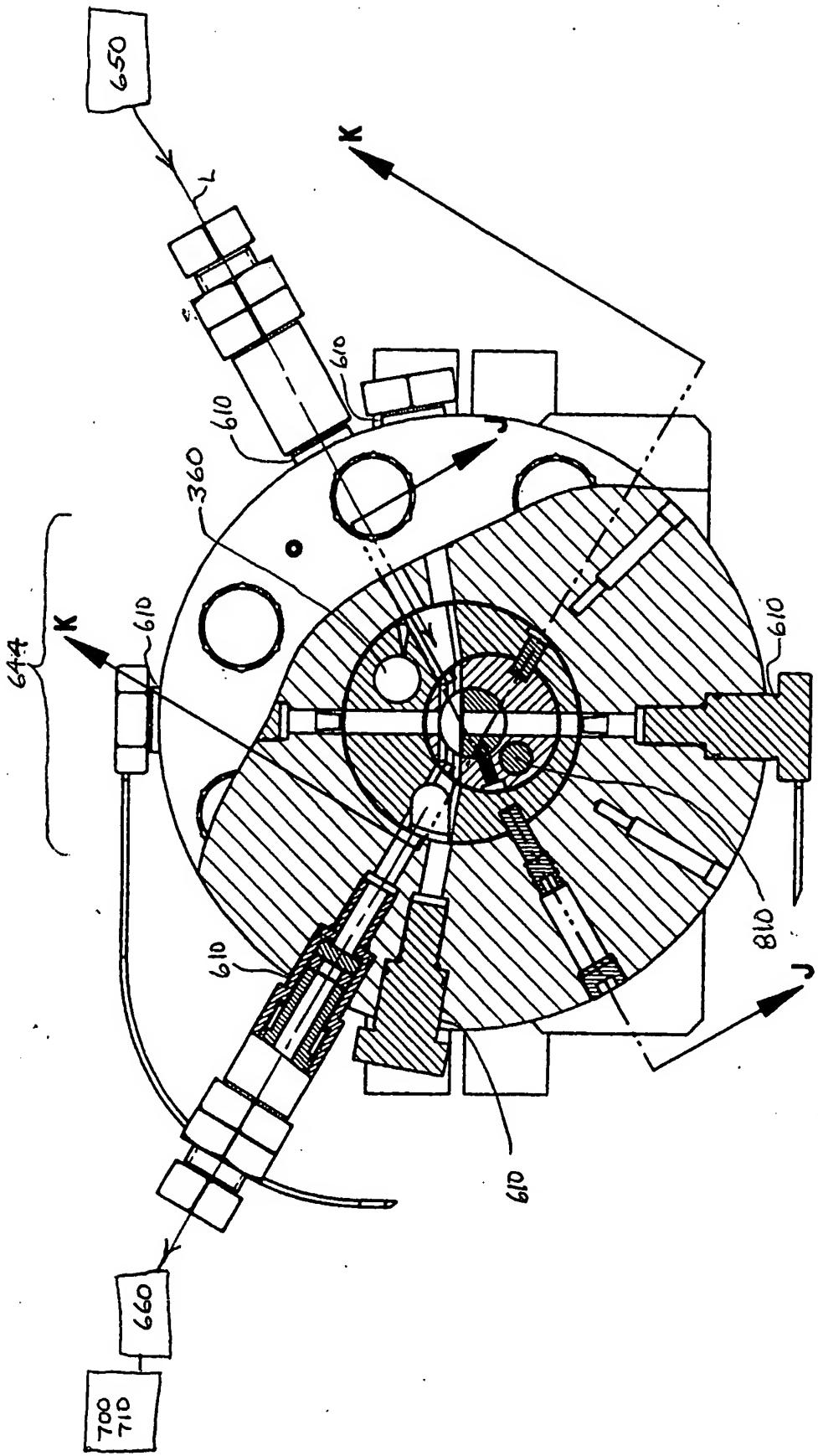


FIGURE 6

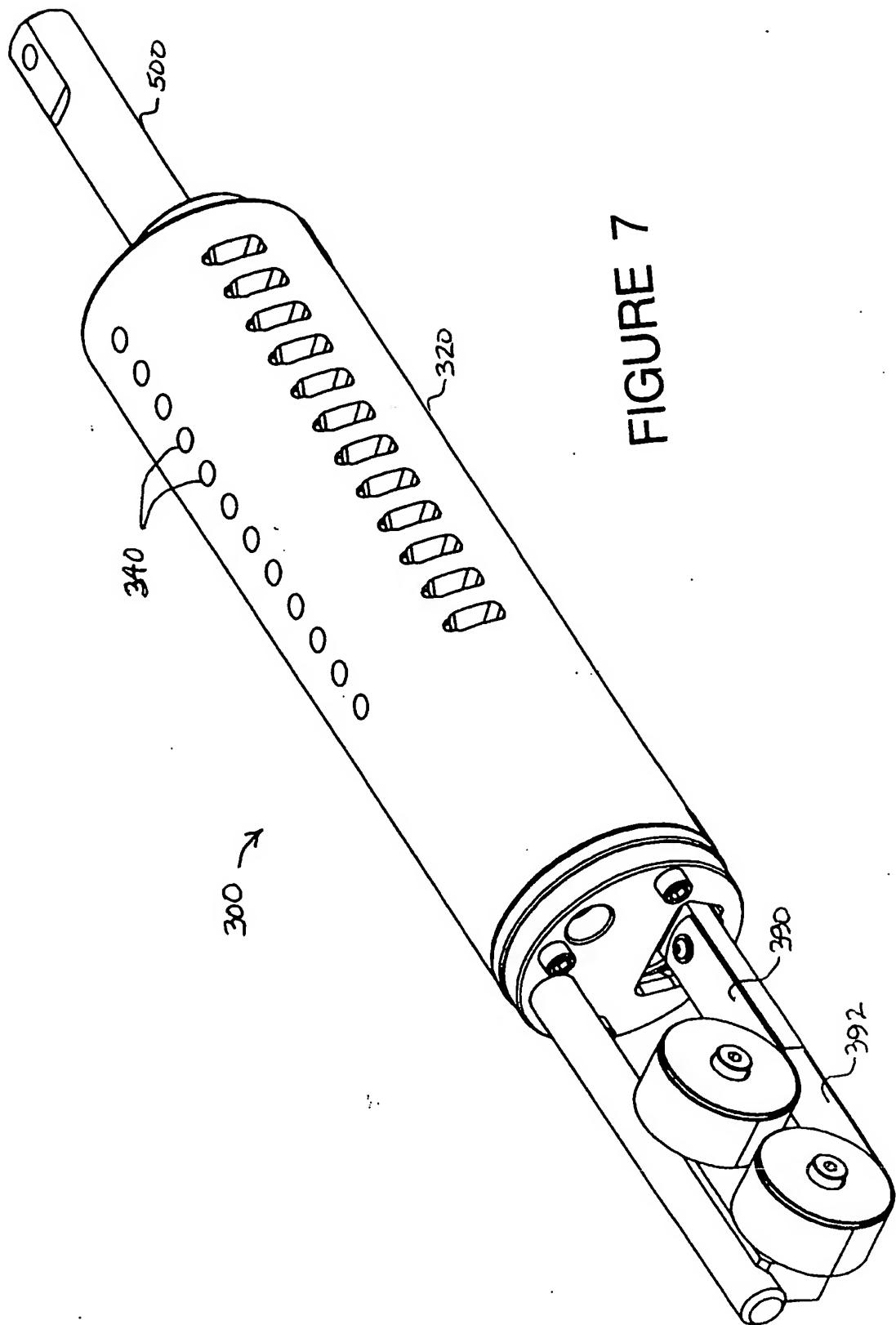
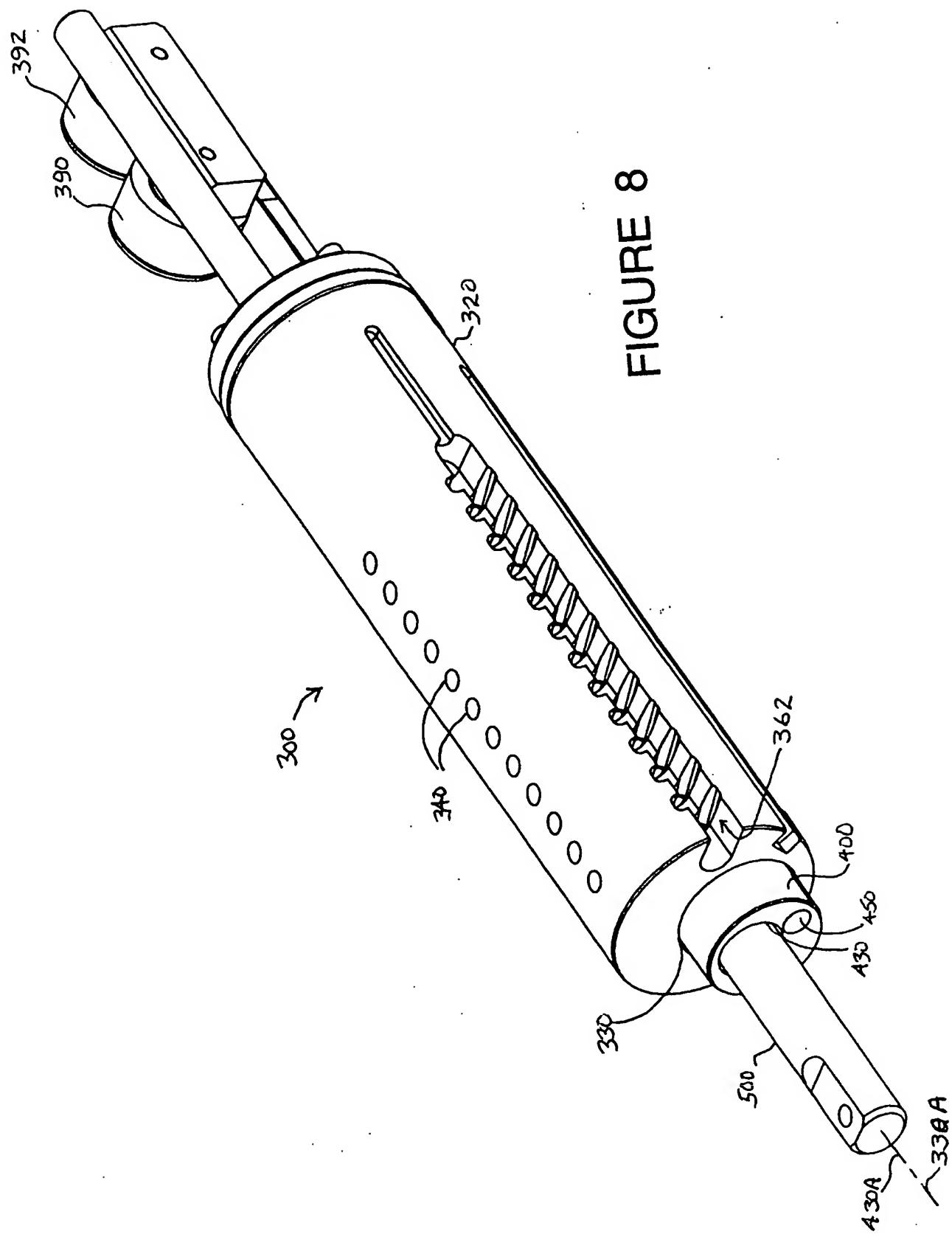


FIGURE 8



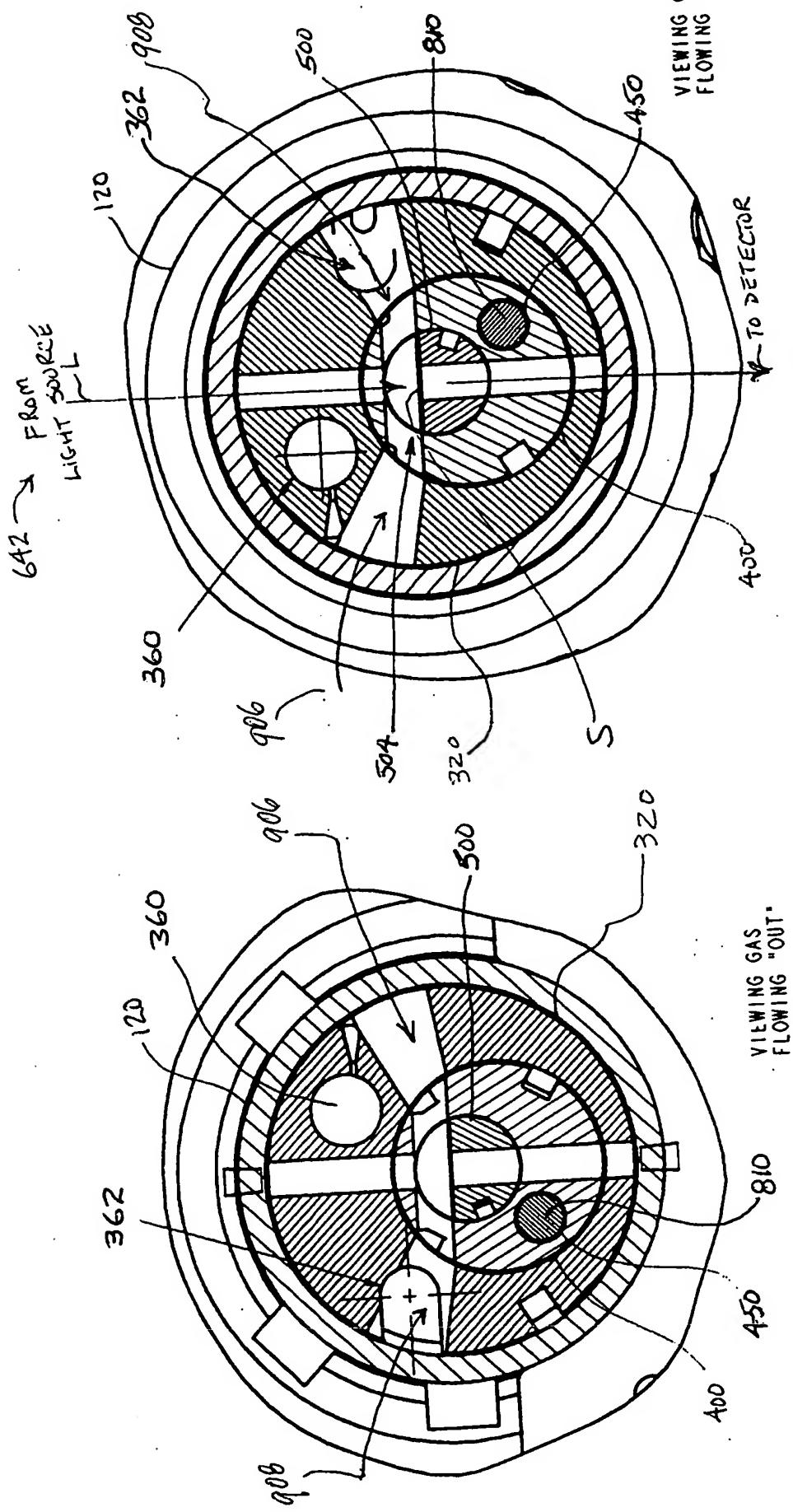


FIGURE 10

FIGURE 9

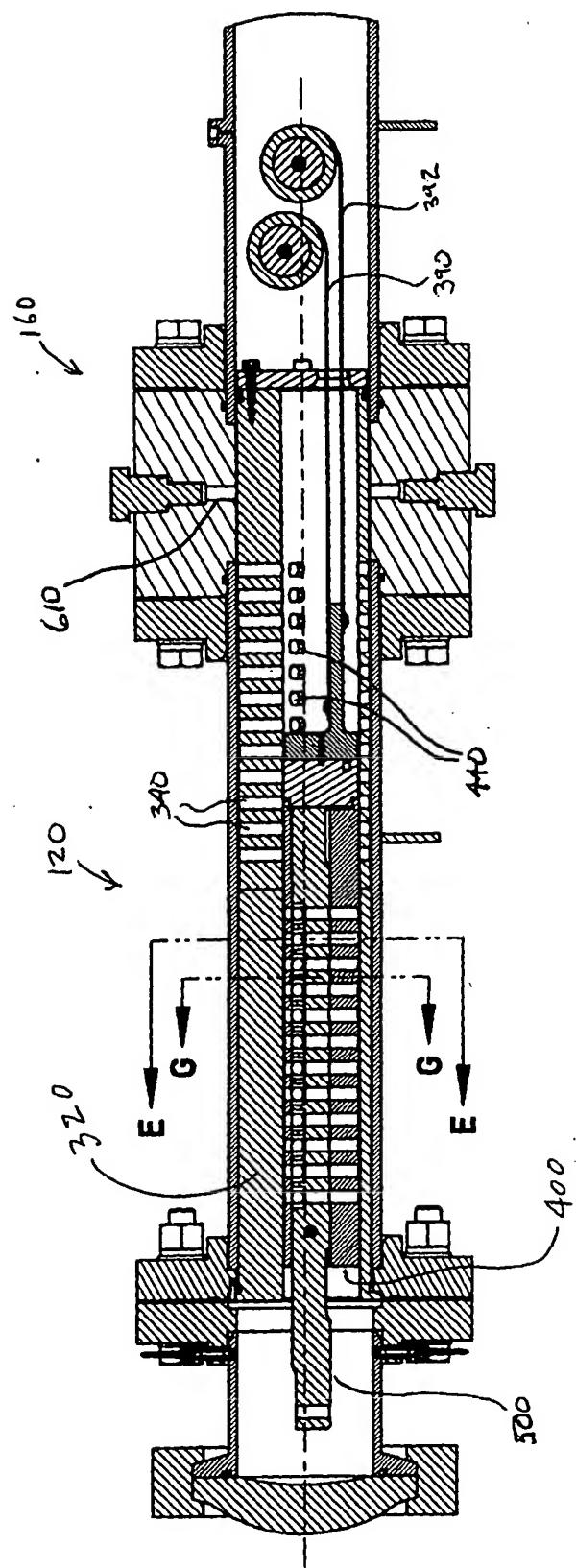


FIGURE 11

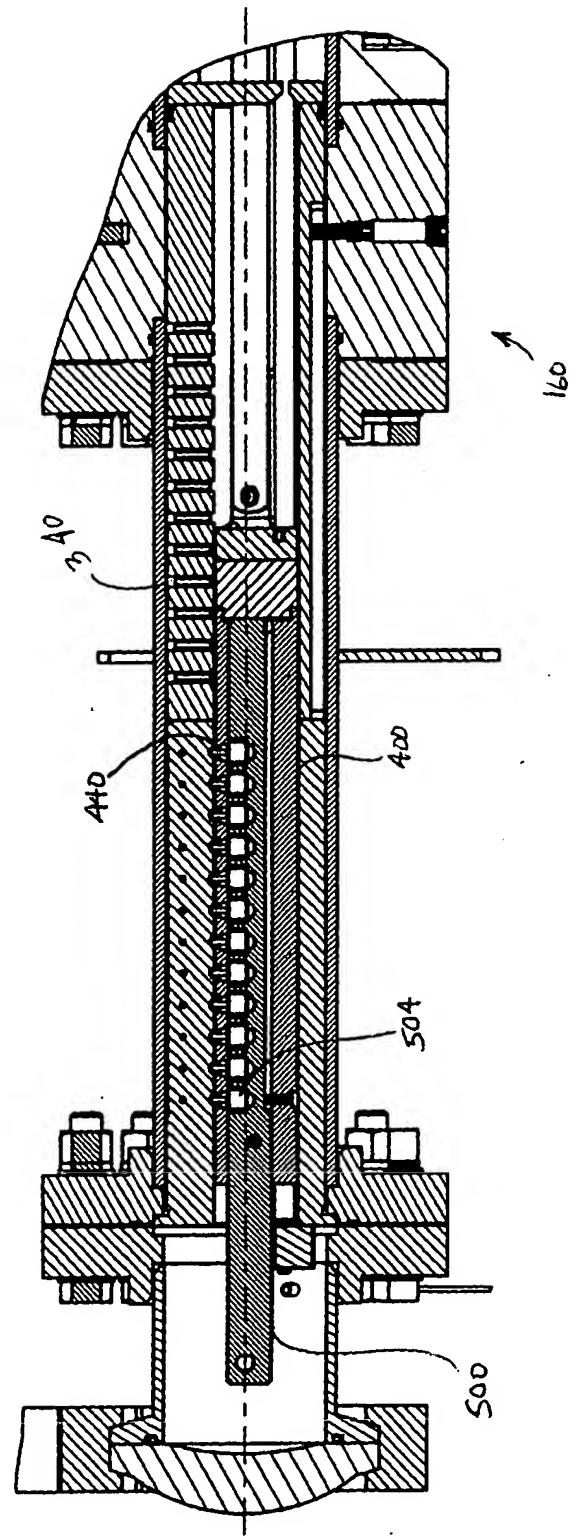


FIGURE 12

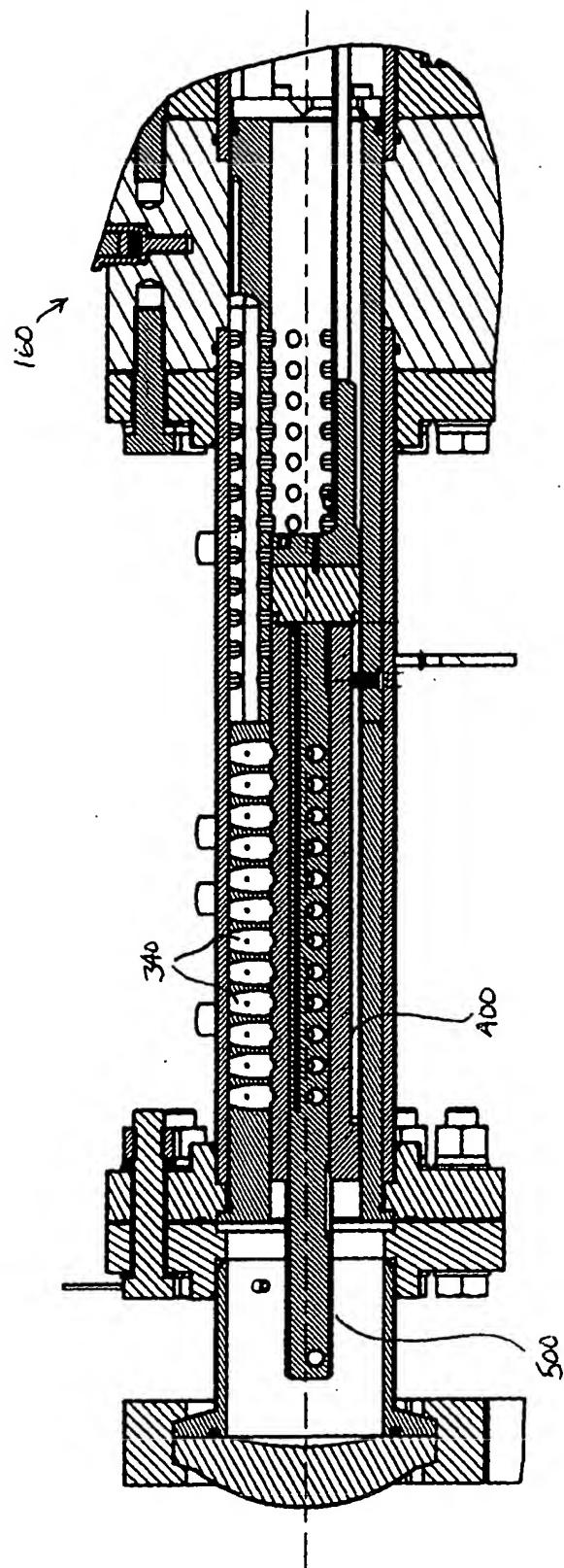


FIGURE 13

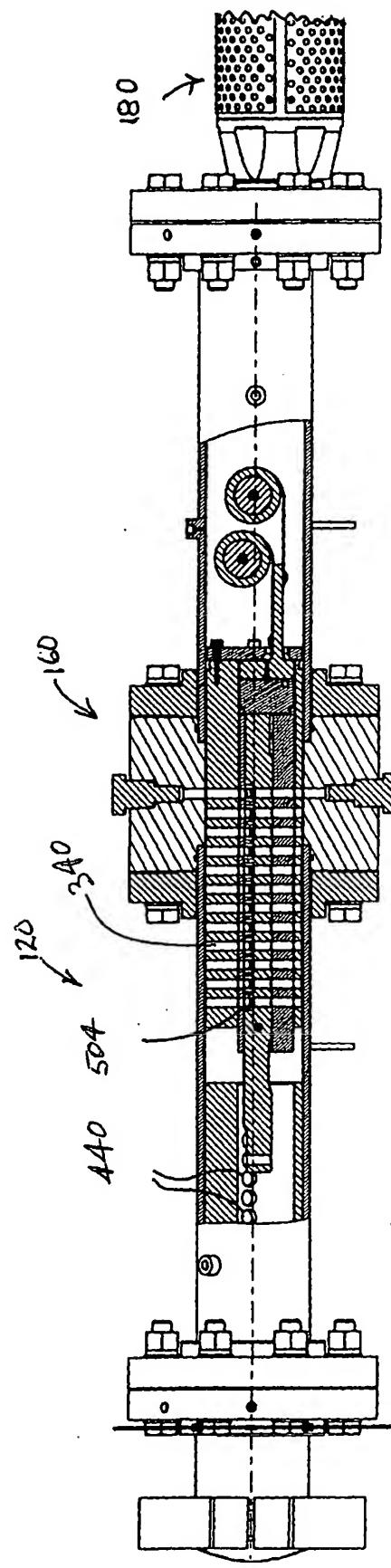


FIGURE 14

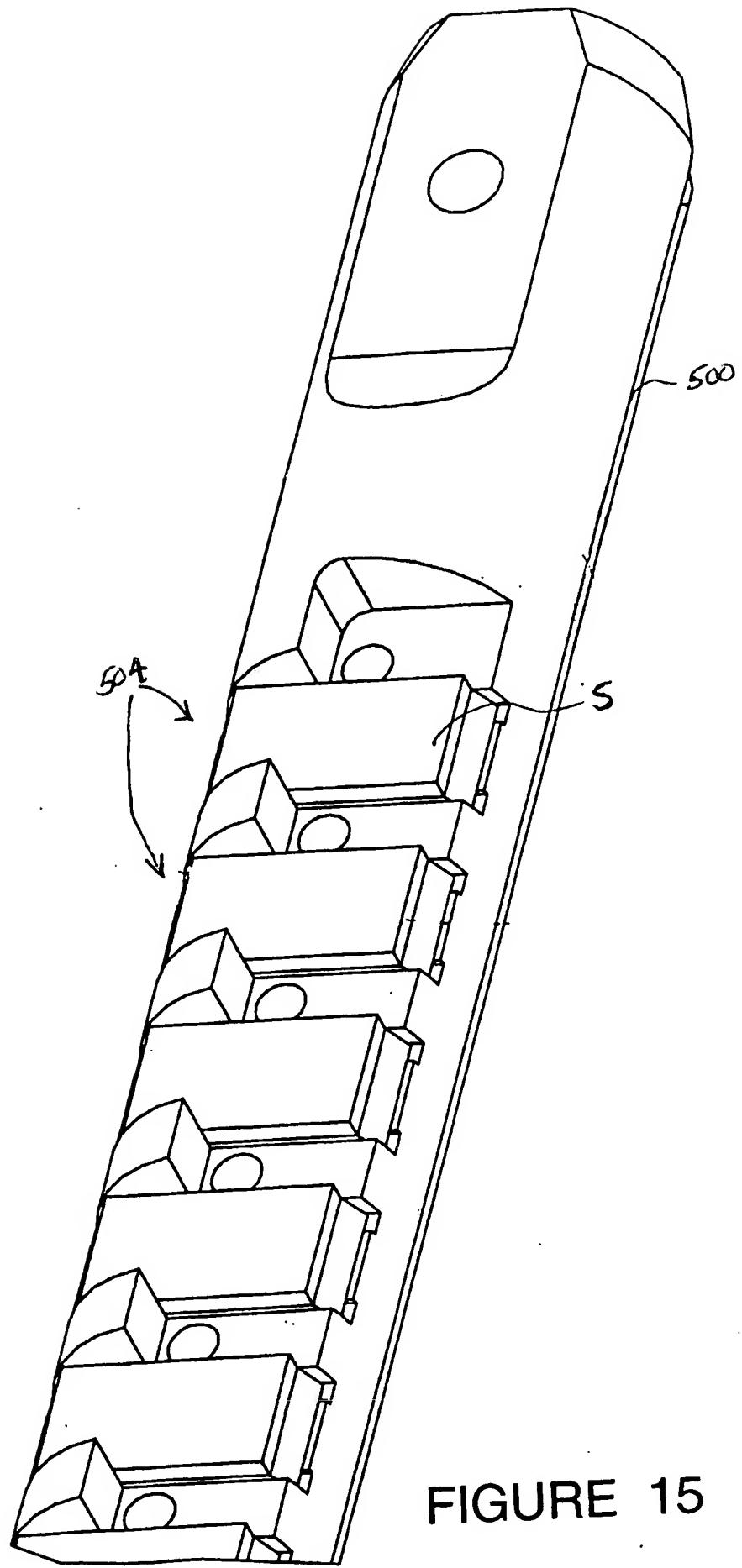


FIGURE 15

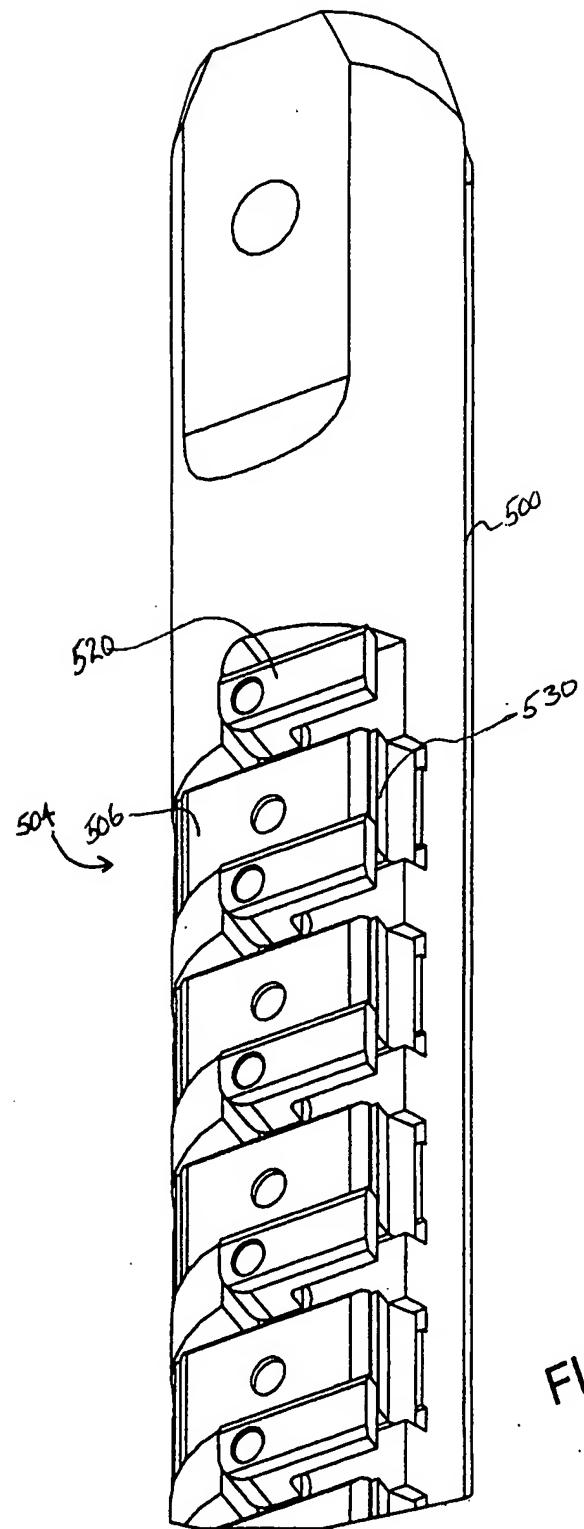


FIGURE 16A

CLAMP UP IN RELEASE
POSITION

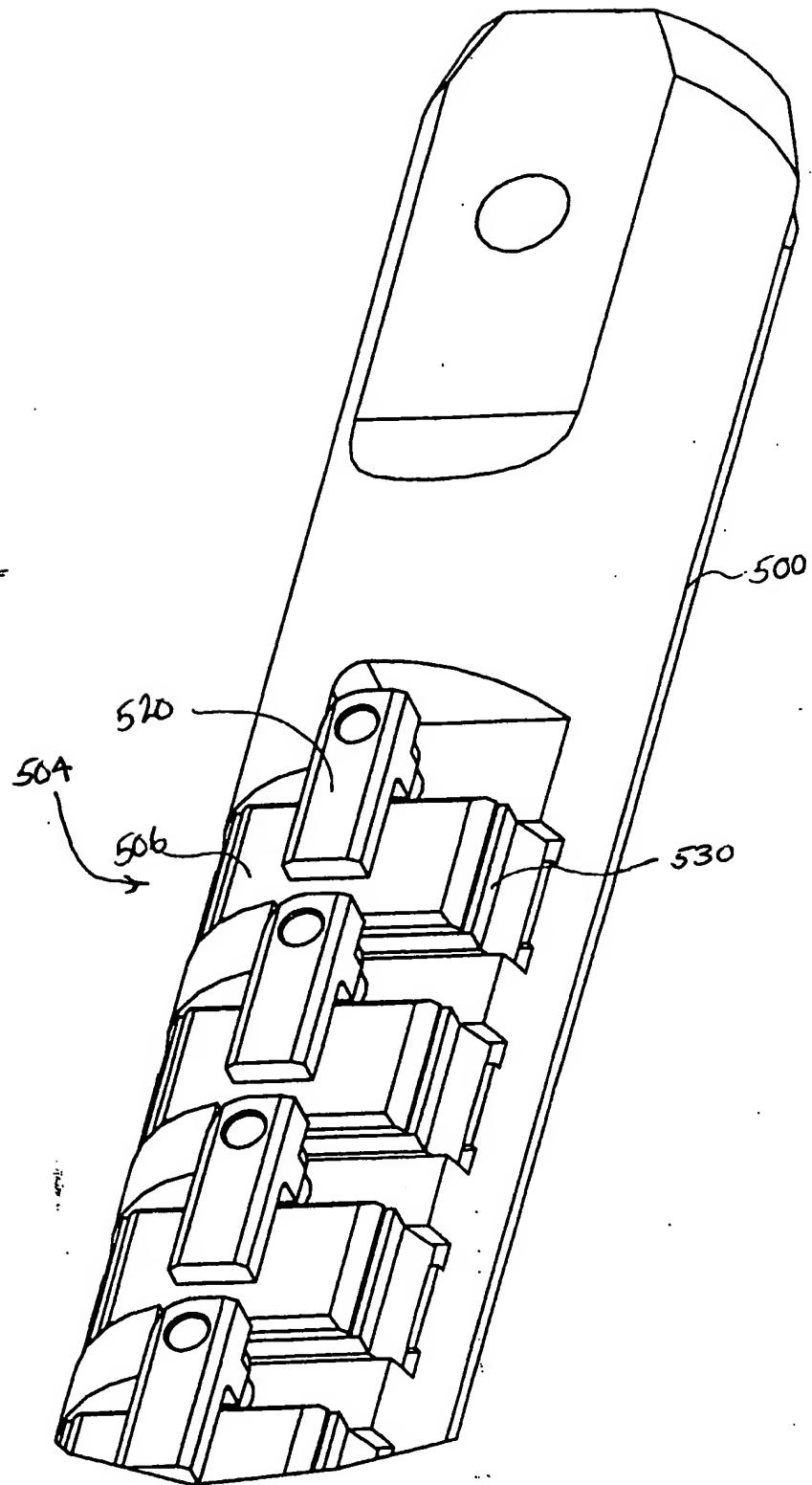


FIGURE 16B

CLAMP "UP" IN HOLDING
POSITION

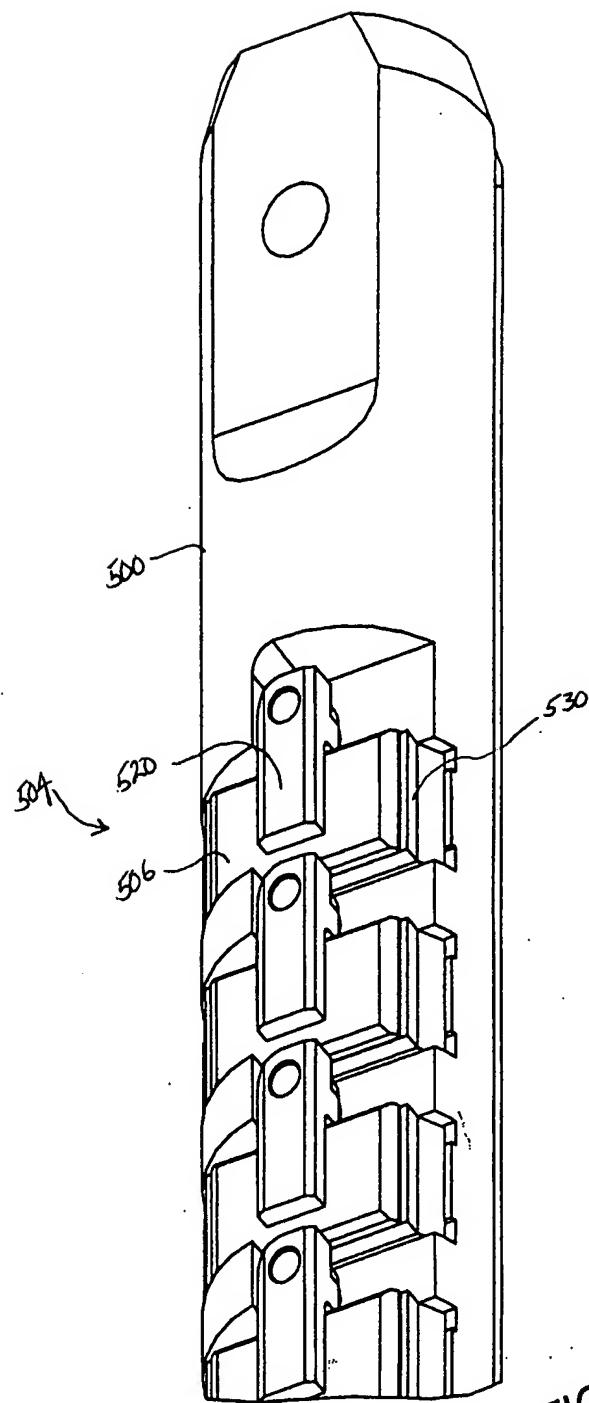


FIGURE 16C

CLAMP DOWN IN HOLDING
POSITION

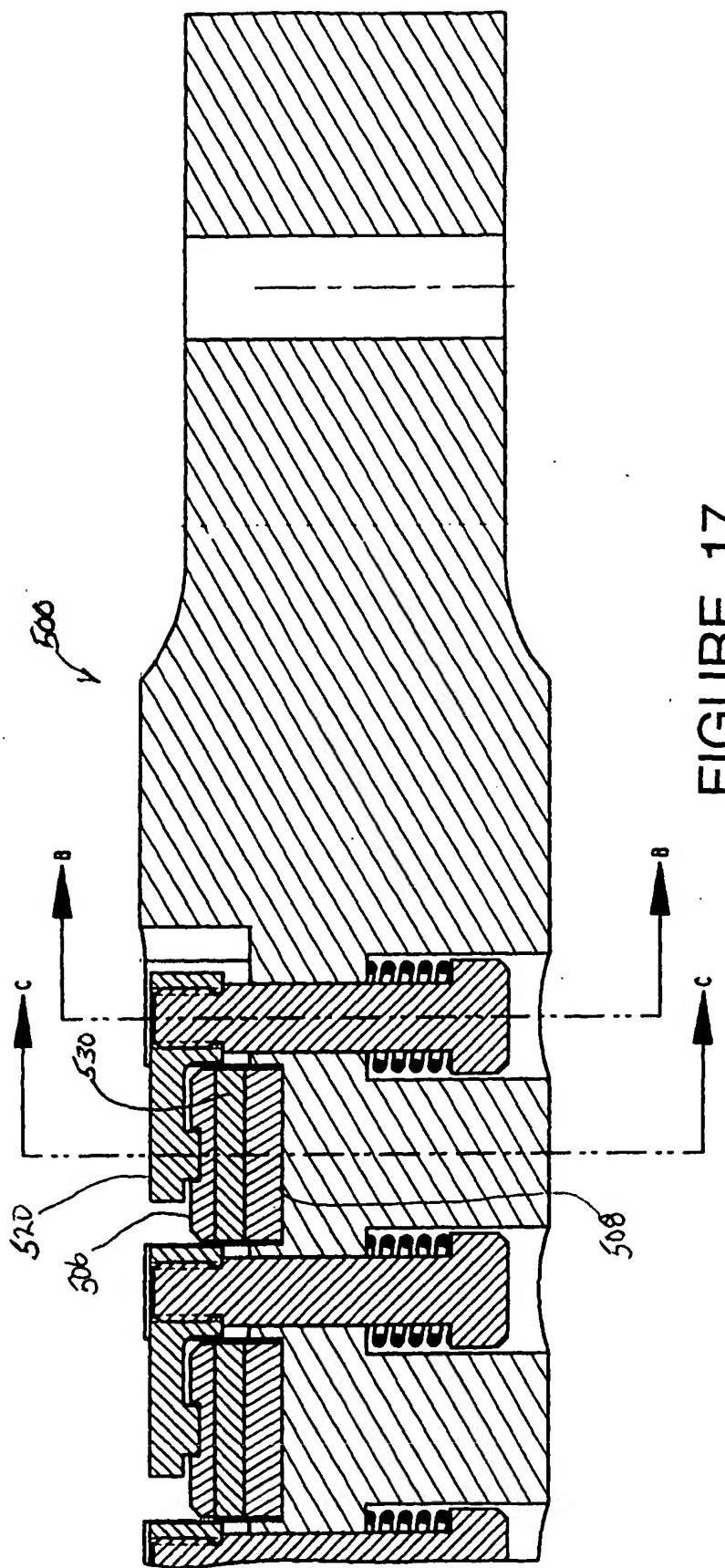


FIGURE 17

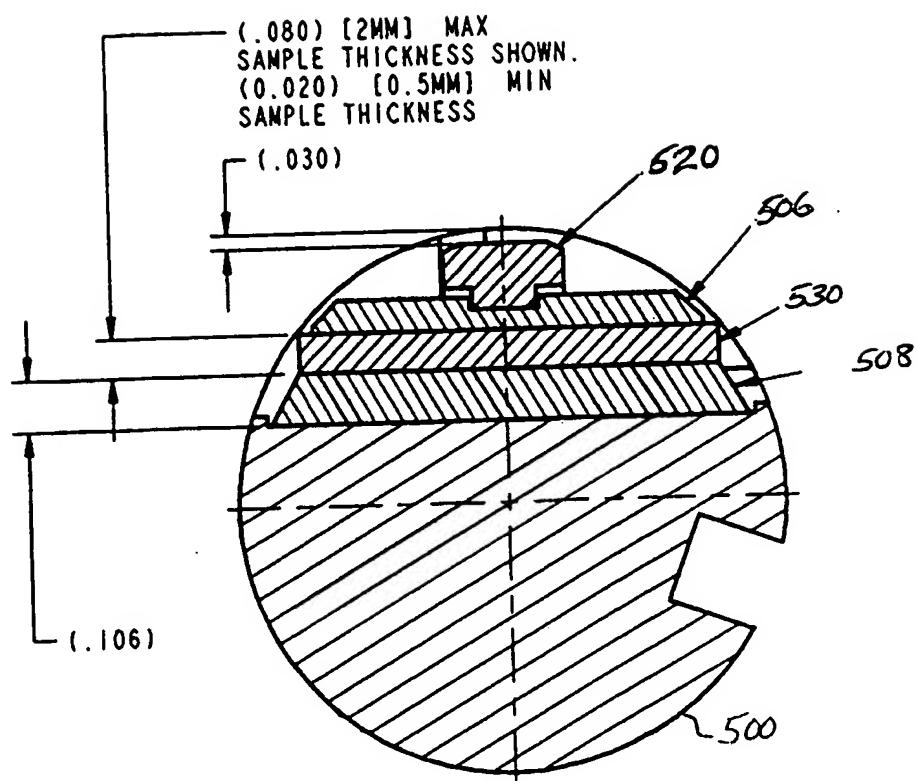
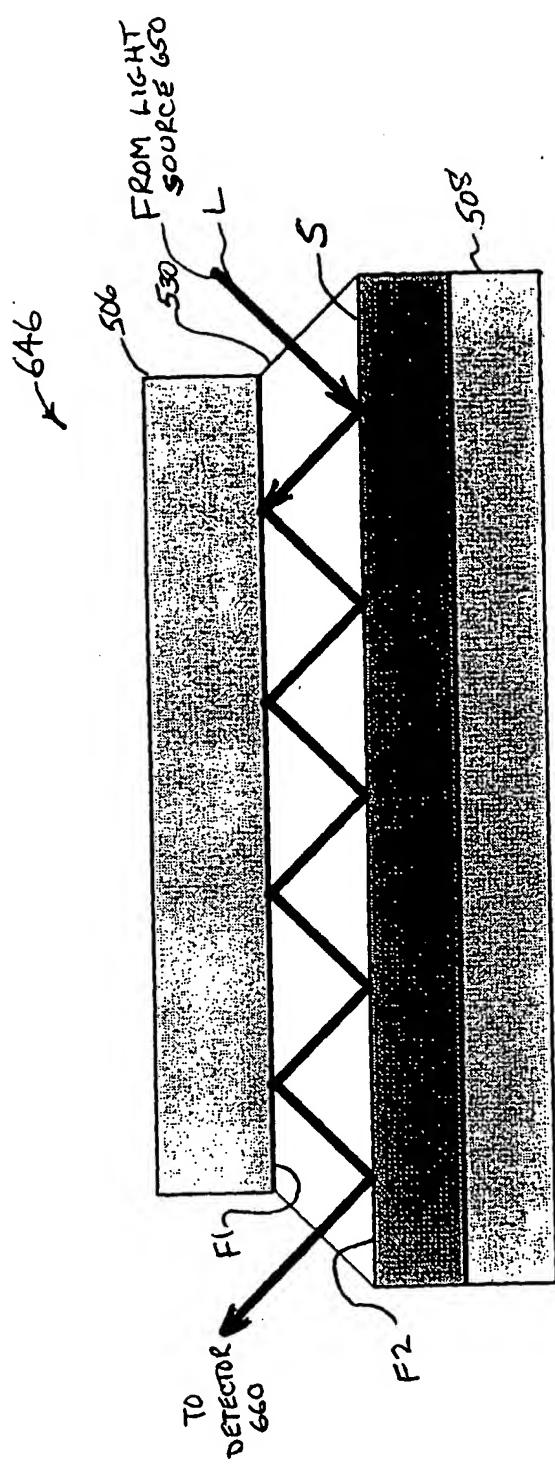


FIGURE 18

FIGURE 18A



rin Main	Button SetUp	Button SetPoints	Form SetPoints	Function Activate Omegas	Initiates software communication link between this application and the temperature controllers for the reactor and process.
			Function Save Set Points	The user enters the temperature set point, maximum safety limit temperature and check box to activate each temperature zone in the reactor or process. This function then stores these settings as the new defaults as well as in records describing the experiment.	
			Function Send Set Points	Sends the temperature set points, safety limits and enable flag data to the temperature controller.	
			Function Dismiss	Removes this form window from the computer screen.	
Button DataPath	Form DataPath	Function Make Directory	Creates a new directory to store data files and records associated with an experiment.		
		Function Apply	Sets the storage directory for data files as the path selected in the displayed directory box.		
		Function Dismiss	Removes this form window from the computer screen.		
Button Motor	Form Motor	Function Go	Directs the motor to send the sample position to the optical measurement position.		
		Function Go To Load Position	Directs the motor to send the sample canoe to the load position.		
		Function Record Settings	Stores in memory which sample positions will be observed/skipped during an experimental run loop.		
		Function Update Status	Updates the displayed status attributes of the motor, such as permission to move, current position, limit indicators, position error, motor overheating and motor power.		
		Function Stop Motor Now	Sends an immediate message to the positioning motor to stop moving.		
		Function Dismiss	Removes this form window from the computer screen.		
Button Calibrate Motor	Form Calibrate Motor	Function Update Status	Updates the displayed status attributes of the motor, such as current location, home limit indicator, permission to move and position error.		
		Function Go	Directs the motor to send the selected sample position to the optical measurement position.		
		Function Set Sample Location @ Current	Stores in memory the current absolute motor position as the location at which the selected sample position is in the optical measurement position.		
		Function Nudge the Motor	Directs the motor to move the sample canoe in the relative direction and distance indicated by the slider.		
		Function Stop Motor Now	Sends an immediate message to the positioning motor to stop moving.		
		Function Go There	Directs the motor to move the sample canoe to the absolute position entered in the text box.		
		Function Find Diode	Directs the motor to move the sample canoe toward the reactor opening and stop when it reaches the home diode indicator.		
		Function Find Lead Position	Same as Find Diode, but also travels to the load position, where the samples are positioned in the load/unloading gas manifold.		
		Function Record All Parameters and Reset Motor	Stores all motor control parameters and positions in a permanent configuration file and sends these parameters to the motor memory.		
		Function Read Control Parameters	Reads the current motor control parameters in the motor memory. Displays these values in a new pop-up window.		
		Function Dismiss	Removes this form window from the computer screen.		

Figure 19

Button OceanOptics
Form OceanOptics
Function Correct Dark
Activates internal circuitry in the UV/Vis spectrometer to correct for purely-electronic, dark signal error.
Function View Test
Collects an immediate UV/Vis spectrum and displays the spectrum in a pop-up window.
Function Apply Settings
Stores UV/Vis spectrometer settings entered in the form to the spectrometer hardware, computer memory and configuration files.
Function Dismiss
Removes this form window from the computer screen.
Button Nicolet
Form Nicolet
Function Bench Set Up
Activates FTIR spectrometer software to configure the FTIR processor, optical assembly and associated hardware.
Function Invoke OMNIC
Activates vendor FTIR software for data visualization and processing.
Function Apply Settings
Stores all FTIR spectrometer settings entered in the form to the spectrometer hardware, computer memory and configuration files.
Function Dismiss
Removes this form window from the computer screen.

Figure 20

Button Parameters
Form Parameters
Button Set Path
Form Data Path
Function Write Experiment File
Records all parameters and settings in a configuration file which would be required to describe and reproduce exactly the current experiment.
Button Read Settings Experiment File
Opens the Read Setting Experiment File form
Form Read Settings Experiment File
Function Read
Restores a complete set of parameters and settings from the previously written experiment file displayed in the file directory box.
Function Read + Set Path
Same as Function Read, but also sets the directory to store new data as the same directory as the experiment file to be selected and read.
Function Dismiss
Removes this form window from the computer screen.
Button Set Motor Positions
Form Motor
Function Refresh
Updates the listing of all experimental setting and parameter values listed in the text area in the upper right section of this form.
Function Dismiss
Removes this form window from the computer screen.

Figure 21

Button Configuration
Form Configuration
Function Record These Ports
Permits the user to assign computer serial port numbers to the interfaced instrumentation, such as the motor, UV/Vis spectrometer, temperature controllers and analog/digital signal converter.
Function Record These Names
Permits the user to assign zone names to pressure and temperature sensing signals.
Function Check Installation
Runs a test to ensure the software and its requisite resources are installed, configured and working properly.
Function Dismiss
Removes this form window from the computer screen.

Figure 22

Button Process
Button Open/Close Valves
Form Open/Close Valves
Function Send
Transmits signals to the solenoids to either open or close the Load In and Load Out valves, depending on the radio button selections on the form.
Function Dismiss
Removes this form window from the computer screen.
Button Set Points
Form SetPoints
Button Show Process
Form Show Process
Function Update
Displays the current temperature and pressure zone names and attributes, such as control set point, current value, maximum limit, enable status and heating power output.
Function Dismiss
Removes this form window from the computer screen.
Function Auto-Tune Omegas()
Initiates the temperature controller firmware which begins heating the process zones while computing optimal PID controller parameters.
Function Show Process Logs
Displays a pop-up window which displays the recent history of process temperatures, process pressures, system messages and experimental events.

Figure 23

Button Experiment	
Button Parameters	
Form Parameters	
Button Apply	
Function Apply	Updates and records all parameters and settings in memory which would be required to describe and reproduce exactly the current experiment.
Button RUN !!	
Function RUN	Activates the automated run sequence for an experiment. The run sequence is displayed in the Parameters form.
Button Pause	
Function Pause	Pauses the automated run sequence or Resumes the current run sequence.
Button Data	
Button View IR Spectrum	
Function View IR Spectrum	Activates vendor software to display and analyze a recorded FTIR spectrum.
Button Analyze IR Series	
Form Analyze IR Series	
Function Select	Use the data in the file currently selected in the file list box as a background reference to compute new peak heights and areas.
Function View	Display the data in the file currently selected in the file list box as a spectrum with the previously selected background reference. The user may select regions to define the appropriate baseline and peak integration limits.
Function Apply	Record and use the previously selected baseline and peak integration limit.
Function Process	For the data in each file over the range of files selected in the form, integrate the absorbance peak using the background, baseline and limit specifications displayed in the form. Write the collection time and peak area data in a result file.
Function View Data	Invoke a Notepad editor to view the aforementioned result file.
Function Dismiss	Removes this form window from the computer screen.
Button Export IR Series	
Form Export IR Series	
Function Make Dir	Create a new directory in which to store the new data files which will be generated.
Function Run	Convert the data in the selected file sequence from their current data format into the format selected in the list box. Store each data file set in a new file with the same file name and new format suffix.
Function Dismiss	Removes this form window from the computer screen.

Figure 24

Button View UV/Vis Spectrum
Function Invoke UV/Vis
Begin the execution of a program to view UV/Vis spectra recorded during a previous experiment.
Button Analyze UV/Vis Series
Function Invoke UV/Vis
Begin the execution of a program to analyze UV/Vis spectra and absorptions recorded during a previous experiment.
Button Export UV/Vis Series
Function Invoke UV/Vis
Begin the execution of a program to convert data in one format to another.

Figure 25

Button Set Motor's Home Position
Form Set Motor's Home Position
Button Sample Boat is Installed
Function Sample Boat is Installed
motor is safe to operate. The function begins a sequence to find the sample canoe standard load position. If the sequence is successful, permission is granted to move the motor.
Button Cancel
Function Cancel
The user selects this button when he cannot confirm that the sample boat is properly loaded. The software does not set the home position and does not grant permission to move the motor.
Button Emergency Motor Stop
Function Emergency Motor Stop
The motor is sent an immediate message to stop motion, the experiment is terminated and the program is terminated.
Button Exit and Kill
Form Exit and Kill
Function Exit
The user confirms that he wishes to terminate the program.
Function Cancel
Removes this form window from the computer screen.

Key:

The software follows the familiar windows, event-driven mode of operation. The software does nothing until the user presses a button. The button pressing event may alter the viewable buttons or activate Forms and Functions. Forms and Functions are encoded as software subroutines. The various buttons and functions are identified by the label observed by the user on the forms

Form
A form presents a window on the user's computer screen. This form may present information, controls, input objects (such as text boxes, radio buttons, menus, lists, sliders), pictures, and command buttons.
Button
A button (or command button) is pressed to execute a software command. The button typically begins the execution of a function, but may also expose new forms or replace the current set of viewable buttons.
Function
A function initiates the execution of a software module which is typically a Visual Basic subroutine or function.

Figure 26